If after console board installation an error occurs follow these calibration steps

Enter into Manager Mode Hold Rolling and Manual Keys for 5-10 sec.

To enter Engineering Mode Continue to hold keys, and scroll to Firm Setup press Enter

Scroll to "Elevation Reverse" Press Enter and change to NO Press Start

Scroll to "Elevation Min" Press enter and lower the flashing number to 30 Press Start

Scroll to "Elevation Maximum" Press enter and raise flashing number to 240 Press Start

Scroll to "Magnet Count" Press Enter change flashing number to 44 Press Start.

Scroll to "Speed Is" press enter toggle between Miles or Kilometers Press Start

Scroll to "Machine Is" press Enter toggle between T4 or T5 Press Start

Scroll to "Auto Cal" Hold Start key wait for beep. Belt will start to move

After "Auto Cal Passed" Press Emergency Stop key to bring console back to start screen